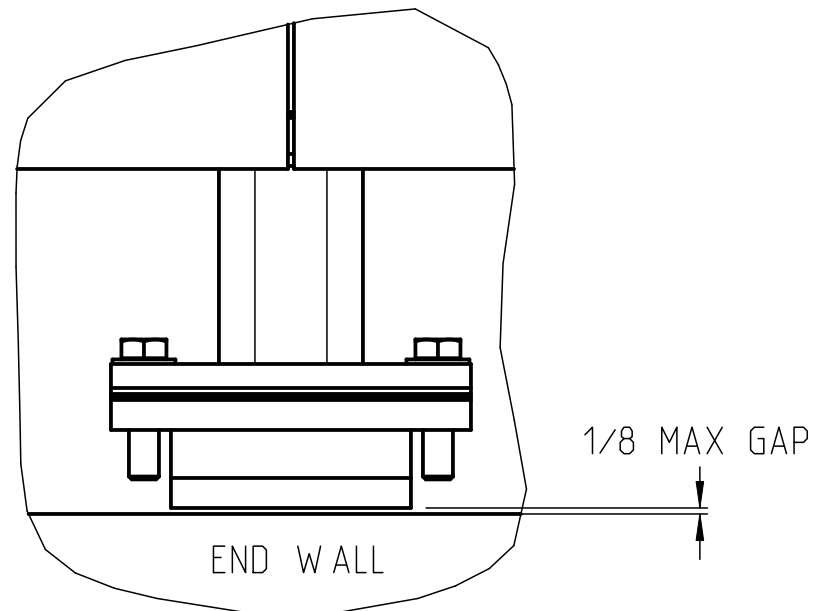
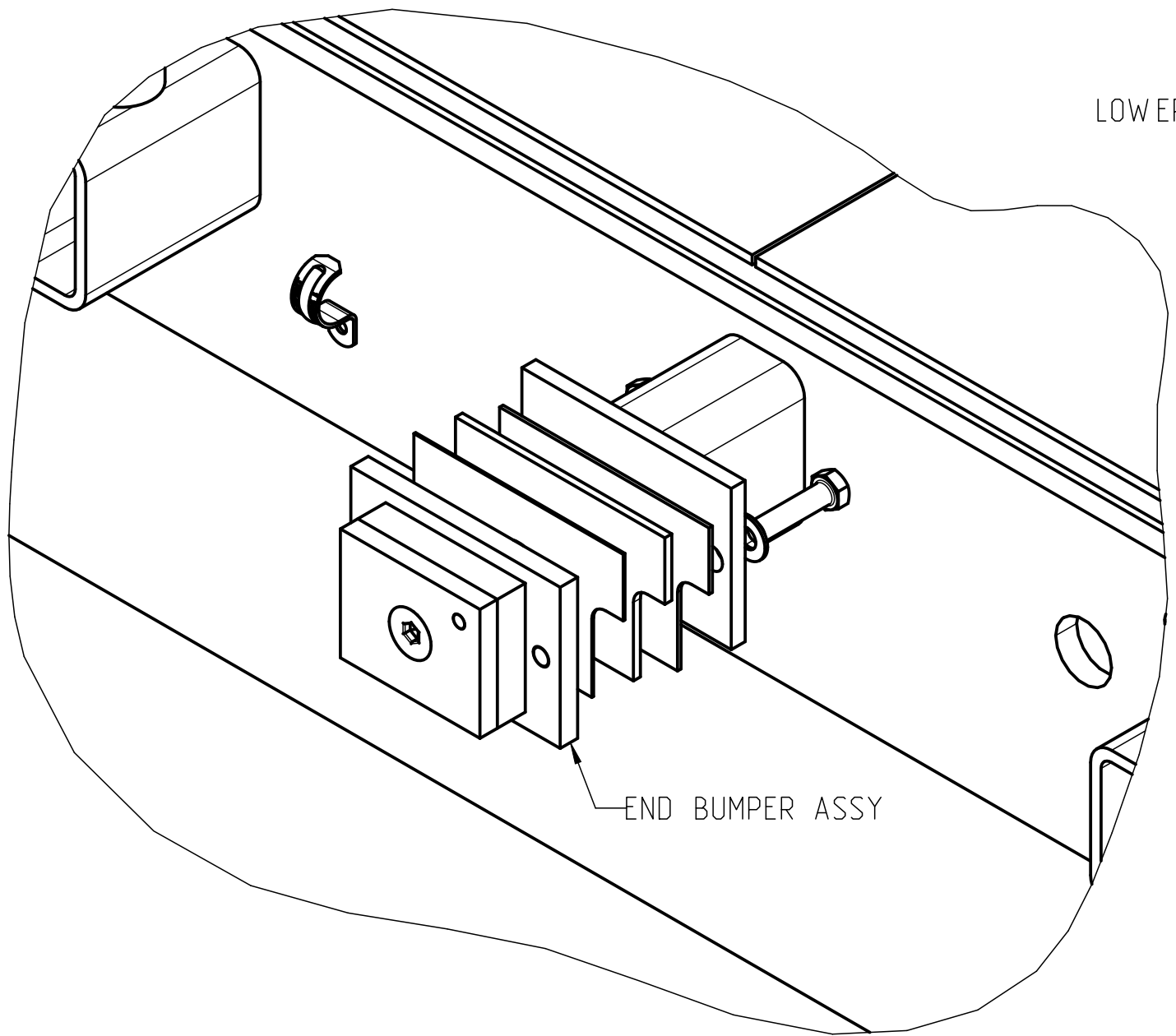
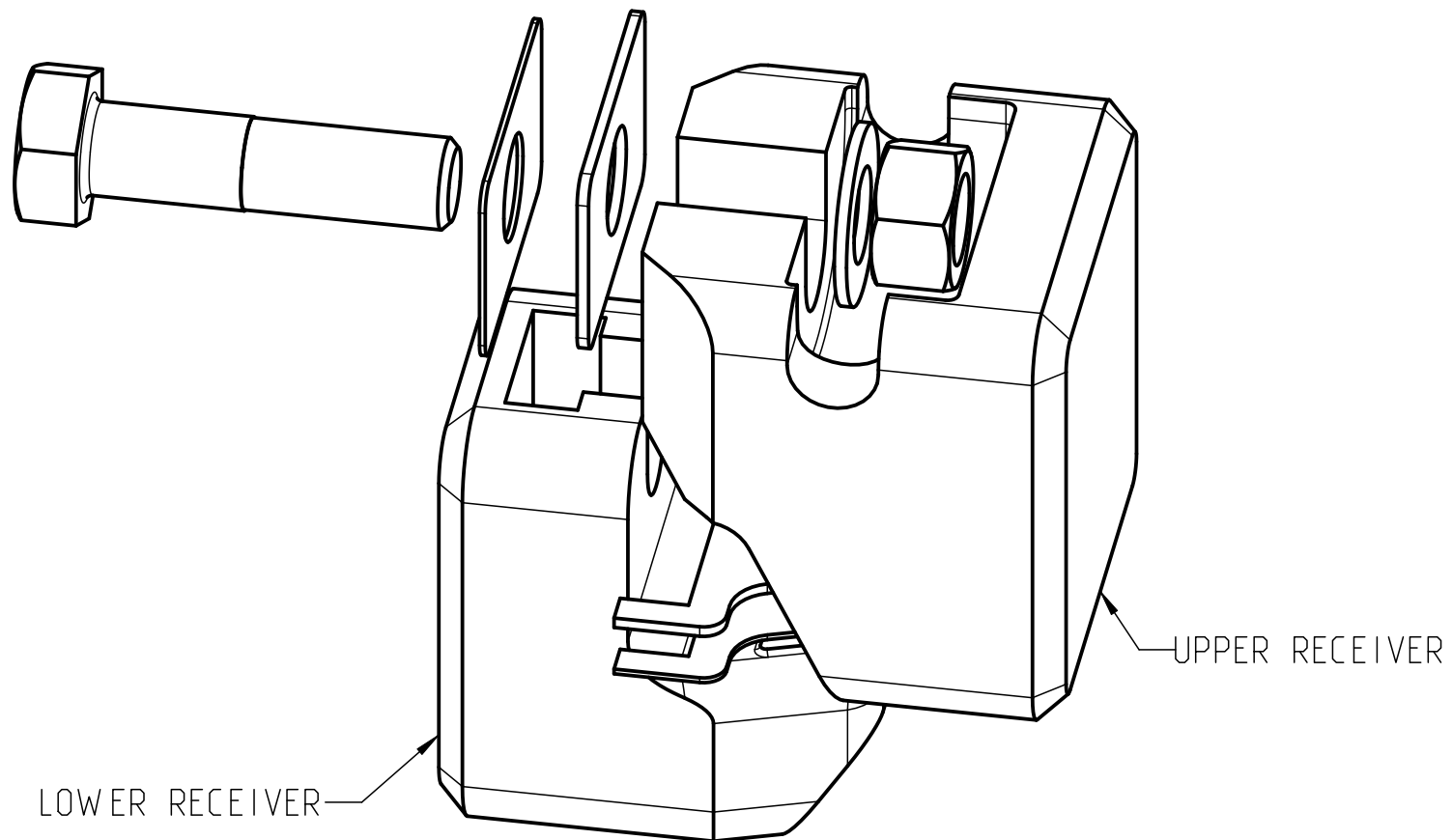


SECTION D-D
BY METTLER TOLEDO: DRILL TWO #29 HOLES IN
SUPPORT TUBE AND FASTEN DATA PLATE WITH 1/8"
ALUMINUM AB4-4 POP RIVETS.

1. FOUNDATION LENGTH DIMENSION SHOWN IS NOMINAL. ACTUAL TOLERANCE IS $-0 +1"$.
2. MODULE LOCATION DESIGNATION IS USED TO DESIGNATE MODULE ASSEMBLY AND HARDWARE CONFIGURATION.
3. APPLY LOCTITE TO ALL GAP COVER BOLTS.
4. IF CABLE CONNECTORS BECOME CONTAMINATED REMOVE CONTAMINANTS WITH CONNECTOR CLEANER PROVIDED.
5. COUPLER LONGITUDINAL SHIMS MAY BE USED TO CORRECT MISALIGNMENT. A SINGLE $1/8"$ SHIM SHOULD BE USED AT EACH COUPLER IN THE STANDARD CONFIGURATION.
6. COUPLER VERTICAL SHIMS MAY BE USED IF NECESSARY TO LEVEL MODULES.
7. REFERENCE THE INSTALLATION MANUAL FOR A COMPLETE LISTING OF INSTALLATION PROCEDURES.



Length	.xx	.xxx	fraction	Angle	+0...-0.37 medium	+0.37...-.2 ±1°	+0.25 ±15...16	R chamfer	0.02...0.18	0.12...0.25	+0.02...+0.25
	medium	+0.02	±0.010	±1/16		±0°30'	±0°20'	medium	±0.01	±0.02	±0.01
Material: 8material 8material2				Standard threads: ISO: 6H / 6g ANSI: class 2							
Finish: 8finish				Tolerancing: ISO 80/FS				Size ISO 14405 ☺			
All dimensions are finished dimensions post surface treatment				Surface according to: ISO 2768-2-K							
METTLER TOLEDO				HTMS US-4329 Columbus OH				Drawn ADF Change ADP Scale: 0.250 Formal ANSI D			
Refer to protection label ISO 16016 / Schutzvermerk ISO 16016 beachten				Note				Replaces			
Description local				Drawing No.				Revision			
General Layout VTS23x 2-Module				61803018							
Model: 61803018 B.2 Ret.Level: Design				Units: INCHES				Drawing: B.3 Ret.Level: Design Sheet: 1/1			